Executive Summary – Enforcement Matter – Case No. 47636 Akzo Nobel Polymer Chemicals LLC RN102177391 Docket No. 2013-1730-AIR-E

Order Type:

1660 Agreed Order

Findings Order Justification:

N/A

Media:

AIR

Small Business:

No

Location(s) Where Violation(s) Occurred:

Akzo Nobel Chemicals Deer Park, 730 Independence Parkway South, La Porte, Harris

County

Type of Operation:

Chemical manufacturing plant

Other Significant Matters:

Additional Pending Enforcement Actions: Yes, Enforcement Case No. 47329

Past-Due Penalties: No

Other: N/A

Interested Third-Parties: None

Texas Register Publication Date: February 7, 2014

Comments Received: No

Penalty Information

Total Penalty Assessed: \$23,251

Amount Deferred for Expedited Settlement: \$4,650 **Amount Deferred for Financial Inability to Pay:** \$0

Total Paid to General Revenue: \$9,301 **Total Due to General Revenue:** \$0

Payment Plan: N/A

SEP Conditional Offset: \$9,300

Name of SEP: Houston-Galveston Area Council

Compliance History Classifications:

Person/CN - Satisfactory Site/RN - Satisfactory

Major Source: Yes

Statutory Limit Adjustment: N/A

Applicable Penalty Policy: September 2011

Investigation Information

Complaint Date(s): N/A

Complaint Information: N/A

Date(s) of Investigation: March 20, 2013 through April 11, 2013

Date(s) of NOE(s): August 30, 2013

Executive Summary – Enforcement Matter – Case No. 47636 Akzo Nobel Polymer Chemicals LLC RN102177391 Docket No. 2013-1730-AIR-E

Violation Information

- 1. Failed to maintain the minimum net heating value of 300 British thermal units per standard cubic foot ("Btu/scf") for the Flare (Emission Point Number ("EPN") SF-1). Specifically, the net heating value fell below 300 Btu/scf on 158 intermittent occasions between February 6, 2012 and October 27, 2012 [30 Tex. ADMIN. CODE §§ 101.20(1), 116.115(c), and 122.143(4), Tex. Health & Safety Code § 382.085(b), 40 Code of Federal Regulations § 60.18(c)(3)(ii), Federal Operating Permit ("FOP") No. 03331, Special Terms and Conditions ("STC") Nos. 1A and 9, New Source Review ("NSR") Permit No. 19545, Special Conditions ("SC") No. 3, NSR Permit No. 33000, SC No. 2A, NSR Permit No. 34028, SC No. 5A, NSR Permit No. 45065, SC No. 7A, and NSR Permit No. 7700, SC No. 5A].
- 2. Failed to maintain records of pressure testing performed after the replacement of piping or connection equipment. Specifically, during the period of January 17, 2012 through January 16, 2013, records of pressure testing performed after equipment was replaced were not maintained [30 Tex. Admin. Code §§ 116.115(c) and 122.143(4), Tex. Health & Safety Code § 382.085(b), FOP No. O3331, STC No. 9, and NSR Permit No. 19545, SC No. 5].

Corrective Actions/Technical Requirements

Corrective Action(s) Completed:

The Respondent has implemented the following corrective measures:

- a. By November 20, 2012, conducted operator training sessions on proper flare operation;
- b. On February 27, 2013, implemented a recordkeeping system to ensure that records of pressure testing performed after equipment is replaced are maintained on site for at least two years; and
- c. On May 5, 2013, replaced the thermocouple relay and wire for the alarm signal to ensure that the minimum net heating value of the Flare EPN SF-1 is maintained.

Technical Requirements:

The Order will require the Respondent to implement and complete a Supplemental Environmental Project ("SEP"). (See SEP Attachment A)

Executive Summary – Enforcement Matter – Case No. 47636 Akzo Nobel Polymer Chemicals LLC RN102177391 Docket No. 2013-1730-AIR-E

Litigation Information

Date Petition(s) Filed: N/A
Date Answer(s) Filed: N/A
SOAH Referral Date: N/A
Hearing Date(s): N/A
Settlement Date: N/A

Contact Information

TCEQ Attorney: N/A

TCEQ Enforcement Coordinator: Rachel Bekowies, Enforcement Division, Enforcement Team 4, MC 149, (512) 239-2608; Candy Garrett, Enforcement Division,

MC 219, (512) 239-1456

TCEO SEP Coordinator: Stuart Beckley, SEP Coordinator, Enforcement Division,

MC 219, (512) 239-3565

Respondent: Scott Fossum, Site Director, Akzo Nobel Polymer Chemicals LLC, 730

Independence Parkway South, La Porte, Texas 77571-9824

Respondent's Attorney: N/A

Attachment A Docket Number: 2013-1730-AIR-E

SUPPLEMENTAL ENVIRONMENTAL PROJECT

Respondent:	Akzo Nobel Polymer Chemicals LLC		
Penalty Amount:	Eighteen Thousand Six Hundred One Dollars (\$18,601)		
SEP Offset Amount:	Nine Thousand Three Hundred Dollars (\$9,300)		
Type of SEP:	Contribution to a Third-Party Administrator SEP		
Third-Party Administrator:	Houston-Galveston Area Council-AERCO ("AERCO")		
Project Name:	Clean Vehicles Partnership Project		
Location of SEP:	Angelina, Austin, Brazoria, Chambers, Colorado, Fort Bend, Galveston, Hardin, Harris, Houston, Jasper, Jefferson, Liberty, Matagorda, Montgomery, Nacogdoches, Newton, Orange, Polk, Sabine, San Augustine, San Jacinto, Trinity, Tyler, Walker, Waller, and Wharton Counties		

The Texas Commission on Environmental Quality ("TCEQ") agrees to offset a portion of the administrative penalty amount assessed in this Agreed Order for Respondent to contribute to a Supplemental Environmental Project ("SEP"). The offset is equal to the SEP Offset Amount set forth above and is conditioned upon completion of the project in accordance with the terms of this Attachment A.

1. Project Description

a. Project

Respondent shall contribute the SEP Offset Amount to the Third-Party Administrator named above. The contribution will be to the **Houston-Galveston Area Council-AERCO** for the *Clean Vehicles Partnership Project*. The contribution will be used in accordance with the SEP between the Third-Party Administrator and the TCEQ (the "Project"). Specifically, the SEP Offset Amount will be used to to replace old, higher emission buses that do not meet 2010 Environmental Protection Agency ("EPA") emissions standards ("Old Buses") with new, lower emission buses that meet the most recent EPA emissions standards ("New Buses") or to retrofit or convert Old Buses with emissions reducing equipment. The Third-Party Administrator shall allocate the SEP Offset Amount to public entities such as school districts, local governments, and public transit authorities ("SEP Recipients") that apply for replacement, retrofit, or conversion of buses.

The SEP Offset Amount may also be used for retrofit or conversion technology that brings an Old Bus up to current EPA emissions standards. New buses may be alternative-fueled. The SEP Offset Amount may be used for up to 100% of the replacement, conversion, or retrofit cost. The SEP Offset Amount will be used only for purchase of New Buses or conversion or retrofit equipment and contract labor for installation of equipment. The SEP Offset Amount will not be used for financing such a purchase through a lease-purchase or similar agreement.

Retrofitting means reducing exhaust emissions to current standards by installing devices that are verified or certified by the EPA or the California Air Resources Board as proven retrofit technologies. Converting means replacing an engine system with an alternative fuel engine system to bring the Old Bus within the current EPA emissions standards. Buses to be replaced, retrofitted, or converted must be in regular use (driven at least five hundred miles per year for at least the past two years) by the SEP Administrator and must not already be scheduled for replacement in the following twenty-four months.

All replaced buses must be fully decommissioned. The Third-Party Administrator shall provide proof of decommissioning to TCEQ for each replaced vehicle by submitting a copy of the TCEQ SEP Vehicle Replacement Disposition Form. The SEP will be done in accordance with all federal, state, and local environmental laws and regulations.

All dollars contributed will be used solely for the direct cost of implementing the Project, including, but not limited to supplies, materials, and equipment. Any portion of this contribution that is not spent on the specifically identified SEP may, at the discretion of the Executive Director ("ED"), be applied to another pre-approved SEP.

Respondent's signature affixed to this Agreed Order certifies that Respondent has no prior commitment to make this contribution and that it is being contributed solely in an effort to settle this enforcement action. Respondent shall not profit in any manner from this SEP.

b. Environmental Benefit

This SEP will directly benefit air quality by reducing harmful exhaust emissions that contribute to the formation of ozone and may cause or exacerbate a number of respiratory diseases, including asthma. For example, by replacing a 1989 diesel bus with a 2010 ultra-low emission model, passengers' exposure to nitrogen oxides may be reduced by 98%; volatile organic compounds by 93%; carbon dioxide by 83%; and particulate matter by 99%. In addition, by encouraging less bus idling, this SEP contributes to public awareness of air pollution and air quality.

c. Minimum Expenditure

Respondent shall contribute at least the SEP Offset Amount to the Third-Party Administrator and comply with all other provisions of this SEP.

2. Performance Schedule

Within 30 days after the effective date of this Agreed Order, Respondent must contribute the SEP Offset Amount to the Third-Party Administrator. Respondent shall make the check payable to **Houston-Galveston Area Council-AERCO SEP** and shall mail the contribution with a copy of the Agreed Order to:

Houston-Galveston Area Council-AERCO P.O. Box 22777 Houston, Texas 77227-2777

3. Records and Reporting

Concurrent with the payment of the SEP Offset Amount, Respondent shall provide the Enforcement SEP Coordinator with a copy of the check and transmittal letter indicating full payment of the SEP Offset Amount to the Third-Party Administrator. Respondent shall mail a copy of the check and transmittal letter to:

Texas Commission on Environmental Quality Enforcement Division Attention: SEP Coordinator, MC 219 P.O. Box 13087 Austin, Texas 78711-3087

4. Failure to Fully Perform

If Respondent does not perform its obligations under this Attachment A, including full expenditure of the SEP Offset Amount and submittal of the required reporting described in Sections 2 and 3 above, the ED may require immediate payment of all or part of the SEP Offset Amount.

In the event the ED determines that Respondent failed to fully implement and complete the Project, Respondent shall remit payment for all or a portion of the SEP Offset Amount, as determined by the ED, and as set forth in the attached Agreed Order. After receiving notice of failure to complete the SEP, Respondent shall include the docket number of the attached Agreed Order and a note that the enclosed payment is for the reimbursement of a SEP, shall make the check payable to "Texas Commission on Environmental Quality," and shall mail it to:

Akzo Nobel Polymer Chemicals LLC Agreed Order - Attachment A

> Texas Commission on Environmental Quality Litigation Division Attention: SEP Coordinator, MC 175 P.O. Box 13087 Austin, Texas 78711-3087

5. Publicity

Any public statements concerning this SEP and/or project, made by or on behalf of Respondent must include a clear statement that the project was performed as part of the settlement of an enforcement action brought by the TCEQ. Such statements include advertising, public relations, and press releases.

6. Clean Texas Program

Respondent shall not include this SEP in any application made to TCEQ under the "Clean Texas" (or any successor) program(s). Similarly, Respondent may not seek recognition for this contribution in any other state or federal regulatory program.

7. Other SEPs by TCEQ or Other Agencies

The SEP Offset Amount identified in this Attachment A and in the attached Agreed Order has not been, and shall not be, included as a SEP for Respondent under any other Agreed Order negotiated with the TCEQ or any other agency of the state or federal government.

Penalty Calculation Worksheet (PCW) Policy Revision 3 (September 2011) PCW Revision August 3, 2011 Assigned 3-Sep-2013 Screening 12-Sep-2013 PCW 12-Sep-2013 **EPA** Due RESPONDENT/FACILITY INFORMATION Respondent Akzo Nobel Polymer Chemicals LLC Reg. Ent. Ref. No. RN102177391 Facility/Site Region 12-Houston Major/Minor Source Major CASE INFORMATION Enf./Case ID No. 47636 No. of Violations 2 Docket No. 2013-1730-AIR-E Media Program(s) Air Order Type 1660 Government/Non-Profit No Multi-Media Enf. Coordinator Rachel Bekowies EC's Team Enforcement Team 4 Maximum Admin. Penalty \$ Limit Minimum \$0 \$25,000 Penalty Calculation Section TOTAL BASE PENALTY (Sum of violation base penalties) \$15,000 Subtotal 1 ADJUSTMENTS (+/-) TO SUBTOTAL 1 Subtotals 2-7 are obtained by multiplying the Total Base Penalty (Subtotal 1) by the indicated percentage. 80.0% Enhancement Subtotals 2, 3, & 7 \$12,000 **Compliance History** Enhancement for two NOVs with similar violations, two orders with denial Notes of liability, and one final court judgement with denial of liability. Culpability No 0.0% Enhancement Subtotal 4 \$0 Notes The Respondent does not meet the culpability criteria. Good Faith Effort to Comply Total Adjustments Subtotal 5 \$3,749 **Economic Benefit** 0.0% Enhancement* Subtotal 6 \$0 Total EB Amounts *Capped at the Total EB \$ Amount \$331 Approx. Cost of Compliance \$5,440 \$23,251 SUM OF SUBTOTALS 1-7 Final Subtotal OTHER FACTORS AS JUSTICE MAY REQUIRE 0.0% \$0 Adjustment Reduces or enhances the Final Subtotal by the indicated percentage. Notes Final Penalty Amount \$23,251

Final Assessed Penalty

Reduction Adjustment

20.0%

\$23,251

-\$4,650

\$18,601

STATUTORY LIMIT ADJUSTMENT

Notes

PAYABLE PENALTY

Reduces the Final Assessed Penalty by the indicated percentage. (Enter number only; e.g. 20 for 20% reduction.)

Deferral offered for expedited settlement.

DEFERRAL

Screening Date 12-Sep-2013

Docket No. 2013-1730-AIR-E

Respondent Akzo Nobel Polymer Chemicals LLC

Case ID No. 47636

Reg. Ent. Reference No. RN102177391

Media [Statute] Air Enf. Coordinator Rachel Bekowies

Policy Revision 3 (September 2011) PCW Revision August 3, 2011

pliance Histo Component	ory <i>Site</i> Enhancement (Subtotal 2) Number of	Enter Number Here	Adjust.
	Written notices of violation ("NOVs") with same or similar violations as those in the current enforcement action (number of NOVs meeting criteria)	2	10%
NOVs	Other written NOVs	0	0%
	Any agreed final enforcement orders containing a denial of liability (number of orders meeting criteria)	2	40%
Orders	Any adjudicated final enforcement orders, agreed final enforcement orders without a denial of liability, or default orders of this state or the federal government, or any final prohibitory emergency orders issued by the commission	O.	0%
Judgments-	Any non-adjudicated final court judgments or consent decrees containing a denial of liability of this state or the federal government (number of judgements or consent decrees meeting criteria)	1	30%
and Consent Decrees	Any adjudicated final court judgments and default judgments, or non-adjudicated final court judgments or consent decrees without a denial of liability, of this state or the federal government	0	0%
Convictions	Any criminal convictions of this state or the federal government (number of counts)	0	0%
Emissions	Chronic excessive emissions events (number of events)	0	0%
	Letters notifying the executive director of an intended audit conducted under the Texas Environmental, Health, and Safety Audit Privilege Act, 74th Legislature, 1995 (number of audits for which notices were submitted)	0	0%
Audits	Disclosures of violations under the Texas Environmental, Health, and Safety Audit Privilege Act, 74th Legislature, 1995 (number of audits for which violations were disclosed)	0	0%
	Pl	ease Enter Yes or No	F
	Environmental management systems in place for one year or more	No	0%
Other	Voluntary on-site compliance assessments conducted by the executive director under a special assistance program	No	0%
Oulei	Participation in a voluntary pollution reduction program	No	0%
	Early compliance with, or offer of a product that meets future state or federal government environmental requirements	No	0%
	Adjustment Pe	rcentage (Sul	ototal 2)
eat Violator No		rcentage (Sul	ototal 3
- 2002 V. 1302 min. No. 2000	ory Person Classification (Subtotal 7)	-	
			state! 7
Satisfactory		rcentage (Sui	notal 7
ipliance Hist	ory Summary		_
Compliance History Notes	Enhancement for two NOVs with similar violations, two orders with denial of liabilicourt judgement with denial of liability.	ty, and one fina	
	Total Compliance History Adjustment Percentage (Subtotals 2,	3, & 7

Screening Date	12-Sep-2013 Docket No. 2013-1730-AIR-	E PCW
Errolling-2-50 indexing 1990 and the contract of the contract	Akzo Nobel Polymer Chemicals LLC	Policy Revision 3 (September 2011)
Case ID No.		PCW Revision August 3, 2011
Reg. Ent. Reference No.		A CONTRACTOR OF THE CONTRACTOR
Media [Statute] Enf. Coordinator		The state of the s
Violation Number		
	30 Tex. Admin. Code §§ 101.20(1), 116.115(c), and 122.143(4), T	av Haalth &
Rule Cite(s)	Safety Code § 382.085(b), 40 Code of Federal Regulations § 60.1	
	Federal Operating Permit ("FOP") No. 03331, Special Terms and	
	("STC") Nos. 1A and 9, New Source Review ("NSR") Permit No. 19	
	Conditions ("SC") No. 3, NSR Permit No. 33000, SC No. 2A, NSR Permit No. 33000, SC No. 2A, NSR Permit No. 45055 SC No. 7A, and NSR Permit No.	
	SC No. 5A, NSR Permit No. 45065, SC No. 7A, and NSR Permit No. 5A	7700, SC NO.
	Failed to maintain the minimum net heating value of 300 British the	rmal units per
Violation Description	standard cubic foot ("Btu/scf") for the Flare (Emission Point Num	
TOIGGOT DESCRIPTION	Specifically, the net heating value fell below 300 Btu/scf on 158 in	
	occasions between February 6, 2012 and October 27, 20	12:
		The property of the control of the c
		Base Penalty \$25,000
		-
>> Environmental, Proper	ty and Human Health Matrix	and the state of t
Release	Harm Major Moderate Minor	-
OR Actual	The state of the s	·
Potential		0%
		recurrence of the control of the con
>>Programmatic Matrix		· ·
Falsification	Major Moderate Minor	00/1
	Percent 0.	0%
Llumpo health		0.1.2.2
	or the environment has been exposed to insignificant amounts of po levels that are protective of human health or environmental receptor	
Notes	the violation.	
<u> </u>		J
	Adjustment	\$21,250
ren energiale		43.750
an especial control of the control o		\$3,750
Violation Events		
Number of \	/iolation Events 3 94 Number of viola	tion days
The second secon	datio. Management and the second seco	
VOVA PROGRAPA	dally weekly	
rane en e	monthly	
mark only one with an x		Base Penalty \$11,250
Will di X	semiannual	- 1
diverse control of the control of th	annual	
· ·	single event	
MOS See 2011 1 1 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2		CASCARDA CASCARDA CARA CARA CARA CARA CARA CARA CARA
Three quarter	y events are recommended for the period of February 26, 2012 throu	gh October 27,
	2012.	
Land of the state		A Company of the Comp
Good Faith Efforts to Comp		\$2,812
news reserved	Before NOV NOV to EDPRP/Settlement Offer	
***************************************	Extraordinary	·
-	Ordinary	
Name of the state	N/A (mark with x)	
	The Respondent completed corrective actions on May Notes 2013, prior to the August 30, 2013 Notice of	
Wandsteam	Enforcement ("NOE").	
No.	(c) Amoreover religious (G) a FT 2.75 (E T S) E T S. Not S T S √ Prespect to a finite and a finite size.	Access that II
anadot (Viter)	Viola	tion Subtotal \$8,438
		-
Economic Benefit (EB) for	this violation Statutory Li	mit Test
Estimate		Penalty Total \$17.438
Estimate	ed EB Amount \$248 Violation Final	
Estimate		

Case ID No.		lymer Chemicals	LLC				
ea. Ent. Reference No.	1						
Media		•					Years of
Violation No.	•					Percent Interest	Depreciation
Violation ito.	•					5.0	1
	Thoma Cock	Date Required	Final Date	Vrc In	terest Saved	Onetime Costs	EB Amount
			rillai Date	113 411	terest buveu	Olicelinic observa	
Item Description	No commas or \$						
Delayed Costs		T 2 2 1 5045	U E M 2042	4.54	* 0	\$161	\$169
Equipment	\$1.940	6-Feb-2012	5-May-2013	0.00	\$8 \$0	\$101	\$109
Buildings				0.00	\$0 \$0	\$0 \$0	\$0
Other (as needed)				0.00	\$0	\$0 \$0	\$0
Engineering/construction		2006-00-00-0		0.00	\$0 \$0	n/a	\$0
Land				0.00	\$0	n/a	\$0
Record Keeping System	\$2,000	6-Feb-2012	20-Nov-2012	0.79	\$79	n/a	\$79
Training/Sampling Remediation/Disposal	32,000	0-160-2012	20 110 7 2012	0.00	\$0	n/a	\$0
		programme services and a service of the service of	14-16-2-18-18-28-28-38	0.00	\$0	n/a	\$0
Permit Costs Other (as needed)	training se	essions for proper	flare operation.	The Date	Required is the	n/a n/a rm signal and to cor e first date of the no	\$0 nduct operator oncompliance
Permit Costs	training se	essions for proper	flare operation. e date that the l	0.00 l elay and w The Date	\$0 vire for the alar Required is the iple relay and v	n/a	\$0 nduct operator oncompliance
Permit Costs Other (as needed) Notes for DELAYED costs	training se period. The	essions for proper Final Dates are th	flare operation. ie date that the l the la	0.00 lelay and we have been been to be the contraction of the contract	\$0 vire for the alai Required is the ople relay and v session.	n/a rm signal and to cor e first date of the no wire were replaced a	\$0 nduct operator oncompliance and the date of
Permit Costs Other (as needed) Notes for DELAYED costs Avoided Costs	training se period. The	essions for proper Final Dates are th	flare operation. ie date that the l the la	0.00 elay and w The Date hermocou st training entering	\$0 vire for the alai Required is the ople relay and v session.	n/a rm signal and to cor e first date of the no	\$0 nduct operator oncompliance and the date of
Permit Costs Other (as needed) Notes for DELAYED costs Avoided Costs Disposal	training se period. The	essions for proper Final Dates are th	flare operation. ie date that the l the la	0.00 lelay and we have been been to be the contraction of the contract	\$0 vire for the alar Required is the ple relay and v session. item (except	n/a rm signal and to core first date of the no wire were replaced a for one-time avoi	\$0 nduct operator oncompliance and the date of ded costs)
Permit Costs Other (as needed) Notes for DELAYED costs Avoided Costs Disposal Personnel	training se period. The	essions for proper Final Dates are th	flare operation. ie date that the l the la	0.00 elay and we hermocoust training entering 10.00	\$0 vire for the alar Required is the ple relay and v session. Item (except	n/a rm signal and to core first date of the no wire were replaced a for one-time avoi	\$0 induct operator oncompliance and the date of ded costs) \$0 \$0
Permit Costs Other (as needed) Notes for DELAYED costs Avoided Costs Disposal Personnel spection/Reporting/Sampling	training se period. The	essions for proper Final Dates are th	flare operation. ie date that the l the la	0.00 elay and water the Date training entering 0.00 0.00	\$0 vire for the alar Required is the ple relay and v session. Item (except \$0 \$0 \$0 \$0	n/a rm signal and to core first date of the no wire were replaced a for one-time avoi \$0 \$0	\$0 induct operator on compliance and the date of ded costs) \$0 \$0 \$0 \$0 \$0
Permit Costs Other (as needed) Notes for DELAYED costs Avoided Costs Disposal Personnel	training se period. The	essions for proper Final Dates are th	flare operation. ie date that the l the la	0.00 elay and w The Date hermocoust training entering 0.00 0.00 0.00	\$0 vire for the alar Required is the ple relay and a session. Item (except \$0 \$0 \$0	n/a rm signal and to core e first date of the no wire were replaced a for one-time avoi \$0 \$0 \$0 \$0 \$0 \$0 \$0 \$0 \$0 \$	\$0 induct operator on compliance and the date of ded costs) \$0 \$0 \$0 \$0 \$0 \$0 \$0
Permit Costs Other (as needed) Notes for DELAYED costs Avoided Costs Disposal Personnel spection/Reporting/Sampling Supplies/equipment	training se period. The	essions for proper Final Dates are th	flare operation. ie date that the l the la	0.00 elay and when the Date hermocoust training entering in 0.00 0.00 0.00 0.00 0.00 0.00 0.00 0	\$0 vire for the alai Required is the ple relay and a session. item (except \$0 \$0 \$0 \$0 \$0 \$0 \$0	n/a rm signal and to core e first date of the no wire were replaced a for one-time avoi \$0 \$0 \$0 \$0 \$0 \$0 \$0 \$0 \$0 \$	\$0 induct operator on compliance and the date of ded costs) \$0 \$0 \$0 \$0 \$0 \$0 \$0 \$0
Permit Costs Other (as needed) Notes for DELAYED costs Avoided Costs Disposal Personnel spection/Reporting/Sampling Supplies/equipment Financial Assurance [2]	training se period. The	essions for proper Final Dates are th	flare operation. ie date that the l the la	0.00 elay and w The Date hermocoust training entering 0.00 0.00 0.00 0.00 0.00 0.00	\$0 vire for the alar Required is the open of the session. Item (except \$0 \$0 \$0 \$0 \$0 \$0 \$0 \$0 \$0 \$0 \$0 \$0 \$0	n/a rm signal and to core e first date of the no wire were replaced a for one-time avoi \$0 \$0 \$0 \$0 \$0 \$0 \$0 \$0 \$0 \$	\$0 induct operator on compliance and the date of ded costs) \$0 \$0 \$0 \$0 \$0 \$0 \$0
Permit Costs Other (as needed) Notes for DELAYED costs Avoided Costs Disposal Personnel spection/Reporting/Sampling Supplies/equipment Financial Assurance [2] ONE-TIME avoided costs [3]	training se period. The	essions for proper Final Dates are th	flare operation. ie date that the l the la	0.00 elay and when the Date hermocoust training entering in 0.00 0.00 0.00 0.00 0.00 0.00 0.00 0	\$0 vire for the alai Required is the ple relay and a session. item (except \$0 \$0 \$0 \$0 \$0 \$0 \$0	n/a rm signal and to core e first date of the no wire were replaced a for one-time avoi \$0 \$0 \$0 \$0 \$0 \$0 \$0 \$0 \$0 \$	\$0 induct operator on compliance and the date of ded costs) \$0 \$0 \$0 \$0 \$0 \$0 \$0 \$0
Permit Costs Other (as needed) Notes for DELAYED costs Avoided Costs Disposal Personnel spection/Reporting/Sampling Supplies/equipment Financial Assurance [2] ONE-TIME avoided costs [3] Other (as needed)	training se period. The	essions for proper Final Dates are th	flare operation. ie date that the l the la	0.00 elay and when the Date hermocoust training entering in 0.00 0.00 0.00 0.00 0.00 0.00 0.00 0	\$0 vire for the alai Required is the ple relay and a session. item (except \$0 \$0 \$0 \$0 \$0 \$0 \$0	n/a rm signal and to core e first date of the no wire were replaced a for one-time avoi \$0 \$0 \$0 \$0 \$0 \$0 \$0 \$0 \$0 \$	\$0 induct operator on compliance and the date of ded costs) \$0 \$0 \$0 \$0 \$0 \$0 \$0 \$0
Permit Costs Other (as needed) Notes for DELAYED costs Avoided Costs Disposal Personnel spection/Reporting/Sampling Supplies/equipment Financial Assurance [2] ONE-TIME avoided costs [3]	training se period. The	essions for proper Final Dates are th	flare operation. ie date that the l the la	0.00 elay and when the Date hermocoust training entering in 0.00 0.00 0.00 0.00 0.00 0.00 0.00 0	\$0 vire for the alai Required is the ple relay and a session. item (except \$0 \$0 \$0 \$0 \$0 \$0 \$0	n/a rm signal and to core e first date of the no wire were replaced a for one-time avoi \$0 \$0 \$0 \$0 \$0 \$0 \$0 \$0 \$0 \$	\$0 induct operator on compliance and the date of ded costs) \$0 \$0 \$0 \$0 \$0 \$0 \$0 \$0
Permit Costs Other (as needed) Notes for DELAYED costs Avoided Costs Disposal Personnel spection/Reporting/Sampling Supplies/equipment Financial Assurance [2] ONE-TIME avoided costs [3] Other (as needed)	training se period. The	essions for proper Final Dates are th	flare operation. ie date that the l the la	0.00 elay and when the Date hermocoust training entering in 0.00 0.00 0.00 0.00 0.00 0.00 0.00 0	\$0 vire for the alai Required is the ple relay and a session. item (except \$0 \$0 \$0 \$0 \$0 \$0 \$0	n/a rm signal and to core e first date of the no wire were replaced a for one-time avoi \$0 \$0 \$0 \$0 \$0 \$0 \$0 \$0 \$0 \$	\$0 nduct operator procompliance and the date of ded costs) \$0 \$0 \$0 \$0 \$0 \$0 \$0 \$0 \$0
Permit Costs Other (as needed) Notes for DELAYED costs Avoided Costs Disposal Personnel spection/Reporting/Sampling Supplies/equipment Financial Assurance [2] ONE-TIME avoided costs [3] Other (as needed)	training se period. The	essions for proper Final Dates are th	flare operation. ie date that the l the la	0.00 elay and when the Date hermocoust training entering in 0.00 0.00 0.00 0.00 0.00 0.00 0.00 0	\$0 vire for the alai Required is the ple relay and a session. item (except \$0 \$0 \$0 \$0 \$0 \$0 \$0	n/a rm signal and to core e first date of the no wire were replaced a for one-time avoi \$0 \$0 \$0 \$0 \$0 \$0 \$0 \$0 \$0 \$	\$0 induct operator on compliance and the date of ded costs) \$0 \$0 \$0 \$0 \$0 \$0 \$0 \$0

Screening Date		Docket No. 2013-1730-AIR-E	PCW
Respondent Case ID No.	Akzo Nobel Polymer Chemicals LL	C	Policy Revision 3 (September 2011)
Reg. Ent. Reference No.			PCW Revision August 3, 2011
Media [Statute]	Air		
Enf. Coordinator Violation Number			
Rule Cite(s)		5(c) and 122.143(4), Tex. Health & Safe STC No. 9, and NSR Permit No. 19545, :	
Violation Description	piping or connection equipment. through January 16, 2013, reco	essure testing performed after the repla Specifically, during the period of Januar rds of pressure testing performed after laced were not maintained.	y 17, 2012
		Ва	se Penalty \$25,000
> Environmental, Proper	ty and Human Health Ma	trix	
Release	Harm	Minor	e e e e e e e e e e e e e e e e e e e
OR Actual		MINOI CONTRACTOR OF THE CONTRA	
Potential		Percent 0.0%	6
>Programmatic Matrix			
Falsification	Major Moderate	Minor	.
		Percent 15.0%	<u>6</u>]
Matrix Notes	100% of the permit r	equirement was not met.	
		Adjustment	\$21,250
			\$3,750
iolation Events			
Number of	Violation Events 1	407 Number of violation	n days
	daily recorded		
	weekly Water		
mark only one	monthly quarterly	Violation B	ase Penalty \$3,750
with an x	semiannual		
	annual x		
	Single event		
		ne set of records that was not being ma	Intelned
Offesing	a event is recommended for the or	ne set of records that was not being ma	iricamed.
	L	3.47	\$937
iood Faith Efforts to Com		duction V to EDPRP/Settlement Offer	1 323/
	Extraordinary		
	Ordinary X (ma	ark with x)	
	in the second		
		dent completed corrective actions on 013, prior to the August 30, 2013 NOE.	
		Violati	on Subtotal \$2,813
conomic Benefit (EB) for	this violation	Statutory Lin	nit Test
Estima	ted EB Amount	\$84 Violation Final Po	enalty Total \$5,813
	· ·	**************************************	
	i nis violati	ion Final Assessed Penalty (adjusted	d for limits) \$5,813

	E	conomic	Benefit '	Worl	ksheet		25,000
Respondent	Akzo Nobel Po	lymer Chemicals	LLC			The Control of the Co	
Case ID No.	47636						
eg. Ent. Reference No.	RN102177391						
Media						Percent Interest	Years of
Violation No.	2					reicent anterest	Depreciation
	1000		3			5.0	15
	Item Cost	Date Required	Final Date	Yrs T	nterest Saved	Onetime Costs	EB Amount
			1,1.10 0.00				
Item Description	No commas or \$						
Delayed Costs				0.00	\$0	\$0	\$0
Equipment Buildings	ATTACA CALADO (ACADO (A			0.00	\$0	\$0	\$0
Other (as needed)	74.00	100000000000000000000000000000000000000	BOS NEWS NEWS	0.00	\$0	\$0	\$0
Engineering/construction		20 30 70 50 60 60 70	Cagada, Sacretia - Nove	0.00	\$0	\$0	*\$0
Land	- 85 C C C 65 C 66 S	14.1	864 C. C. C. C. S. S. S. S.	0.00	\$0	n/a	\$0
Record Keeping System	\$1.500	17-Jan-2012	27-Feb-2013	1.12	\$84	n/a	\$84
Training/Sampling	Co. y e	Constitution of Constitution	Alexander of the second	0.00	\$0	n/a	\$0
Remediation/Disposal	3-047-1127-538-6249462	-7.20		0.00	* 1450 \$ 0	n/a	× \$0 · ·
Permit Costs	700 No. 2000 1980			0.00	\$0	n/a	\$0
Other (as needed)	The San	7			And the state of the same of t		
Other (as needed)	Estimated co	<u>ll</u> ost to improve the	l recordkeeping	l 0.00 l system t	\$0 o ensure that re	l n/a cords of pressure te	sts performed
Notes for DELAYED costs Avoided Costs Disposal	after equipr	nent is replaced a date of the non	re maintained o compliance peri	system to n site for od. The F	o ensure that re at least two yea Final Date is the item (except \$0	cords of pressure te ars. The Date Requi date of compliance. for one-time avoid	ests performed red is the first ded costs)
Notes for DELAYED costs Avoided Costs	after equipr	nent is replaced a date of the non	re maintained o compliance peri	system to site for od. The Fentering 10.00 0.00	o ensure that re at least two yea inal Date is the item (except \$0 \$0	cords of pressure tears. The Date Requidate of compliance. for one-time avoid \$0 \$0	ests performed red is the first ded costs) \$0 \$0
Notes for DELAYED costs Avoided Costs Disposal Personnel	after equipr	nent is replaced a date of the non	re maintained o compliance peri	system to site for od. The Fentering 0.00 0.00 0.00 0.00	o ensure that re- at least two yes inal Date is the item (except \$0 \$0 \$0	cords of pressure tears. The Date Requidate of compliance. for one-time avoid \$0 \$0 \$0 \$0	ests performed red is the first. ded costs) \$0 \$0 \$0
Notes for DELAYED costs Avoided Costs Disposal Personnel	after equipr	nent is replaced a date of the non	re maintained o compliance peri	system to n site for od. The Fentering 0.00 0.00 0.00 0.00 0.00	o ensure that re at least two yea inal Date is the jitem (except \$0 \$0 \$0 \$0 \$0	cords of pressure te ars. The Date Requi date of compliance. for one-time avoi \$0 \$0 \$0	ests performed red is the first ded costs) \$0 \$0 \$0
Avoided Costs Avoided Costs Disposal Personnel nspection/Reporting/Sampling Supplies/equipment Financial Assurance [2]	after equipr	nent is replaced a date of the non	re maintained o compliance peri	system to n site for od. The Fentering 0.00 0.00 0.00 0.00 0.00 0.00 0.00 0.00 0.00 0.00 0.00 0.00 0.00 0.00 0.00 0.00	o ensure that re at least two yea Final Date is the gitem (except \$0 \$0 \$0 \$0 \$0 \$0	cords of pressure to ars. The Date Requidate of compliance. for one-time avoidable so	ests performed red is the first ded costs) \$0 \$0 \$0 \$0 \$0 \$0
Avoided Costs Avoided Costs Disposal Personnel aspection/Reporting/Sampling Supplies/equipment Financial Assurance [2] ONE-TIME avoided costs [3]	after equipr	nent is replaced a date of the non	re maintained o compliance peri	system to site for od. The Fentering 0.00	o ensure that re at least two yes Final Date is the gitem (except \$0 \$0 \$0 \$0 \$0 \$0 \$0 \$0	cords of pressure tears. The Date Requidate of compliance. for one-time avoidable so	ests performed red is the first. ded costs) \$0 \$0 \$0 \$0 \$0 \$0 \$0 \$0 \$0 \$0 \$0
Avoided Costs Avoided Costs Disposal Personnel spection/Reporting/Sampling Supplies/equipment Financial Assurance [2]	after equipr	nent is replaced a date of the non	re maintained o compliance peri	system to n site for od. The Fentering 0.00 0.00 0.00 0.00 0.00 0.00 0.00 0.00 0.00 0.00 0.00 0.00 0.00 0.00 0.00 0.00	o ensure that re at least two yea Final Date is the gitem (except \$0 \$0 \$0 \$0 \$0 \$0	cords of pressure to ars. The Date Requidate of compliance. for one-time avoidable so	ests performed red is the first ded costs) \$0 \$0 \$0 \$0 \$0 \$0
Avoided Costs Avoided Costs Disposal Personnel Inspection/Reporting/Sampling Supplies/equipment Financial Assurance [2] ONE-TIME avoided costs [3]	after equipr	nent is replaced a date of the non	re maintained o compliance peri	system to site for od. The Fentering 0.00	o ensure that re at least two yes Final Date is the gitem (except \$0 \$0 \$0 \$0 \$0 \$0 \$0 \$0	cords of pressure tears. The Date Requidate of compliance. for one-time avoidable so	ests performed red is the first ded costs) \$0 \$0 \$0 \$0 \$0 \$0 \$0 \$0 \$0 \$0 \$0 \$0

The TCEQ is committed to accessibility. To request a more accessible version of this report, please contact the TCEQ Help Desk at (512) 239-4357.



Compliance History Report

PENDING Compliance History Report for CN600125488, RN102177391, Rating Year 2013 which includes Compliance History (CH) components from September 1, 2008, through August 31, 2013.

Customer, Respondent, or CN600125488, Akzo Nobel Polymer Owner/Operator:

Chemicals LLC

Classification: SATISFACTORY

Rating: 2.45

Regulated Entity:

RN102177391, AKZO NOBEL CHEMICALS

Classification: SATISFACTORY

NO

Rating: 7.84

Complexity Points:

DEER PARK 17

Repeat Violator:

05 - Chemical Manufacturing

CH Group: Location:

730 INDEPENDENCE PARKWAY SOUTH LA PORTE, TEXAS 77571-9824, HARRIS COUNTY

TCEQ Region:

REGION 12 - HOUSTON

ID Number(s):

AIR OPERATING PERMITS ACCOUNT NUMBER HG0717K

INDUSTRIAL AND HAZARDOUS WASTE SOLID WASTE

AIR OPERATING PERMITS PERMIT 3331

INDUSTRIAL AND HAZARDOUS WASTE EPA ID

TXD057191199

WASTEWATER PERMIT WQ0004119000

REGISTRATION # (SWR) 30281 **WASTEWATER EPA ID TX0006688**

AIR NEW SOURCE PERMITS PERMIT 1506

AIR NEW SOURCE PERMITS PERMIT 7381

AIR NEW SOURCE PERMITS PERMIT 7700

AIR NEW SOURCE PERMITS REGISTRATION 13887

ATR NEW SOURCE PERMITS PERMIT 24066

AIR NEW SOURCE PERMITS PERMIT 34028 AIR NEW SOURCE PERMITS PERMIT 45065

AIR NEW SOURCE PERMITS REGISTRATION 76287

AIR NEW SOURCE PERMITS REGISTRATION 72468

AIR NEW SOURCE PERMITS REGISTRATION 74129

AIR NEW SOURCE PERMITS REGISTRATION 80475

AIR NEW SOURCE PERMITS REGISTRATION 84558

AIR NEW SOURCE PERMITS REGISTRATION 92768

AIR NEW SOURCE PERMITS REGISTRATION 101364

AIR NEW SOURCE PERMITS REGISTRATION 101813 USED OIL ID NUMBER HOU00034

AIR OPERATING PERMITS PERMIT 3331

AIR NEW SOURCE PERMITS PERMIT 1505

AIR NEW SOURCE PERMITS PERMIT 2300

AIR NEW SOURCE PERMITS PERMIT 7407

AIR NEW SOURCE PERMITS PERMIT 8149

AIR NEW SOURCE PERMITS PERMIT 19545

AIR NEW SOURCE PERMITS PERMIT 33000

AIR NEW SOURCE PERMITS REGISTRATION 35804

AIR NEW SOURCE PERMITS ACCOUNT NUMBER HG0717K

AIR NEW SOURCE PERMITS AFS NUM 4820100052

AIR NEW SOURCE PERMITS REGISTRATION 73260

AIR NEW SOURCE PERMITS REGISTRATION 77777

AIR NEW SOURCE PERMITS REGISTRATION 81498

AIR NEW SOURCE PERMITS REGISTRATION 91610

AIR NEW SOURCE PERMITS REGISTRATION 95532

ATR NEW SOURCE PERMITS REGISTRATION 99041

AIR NEW SOURCE PERMITS REGISTRATION 109317

PUBLIC WATER SYSTEM/SUPPLY REGISTRATION 1012160

AIR EMISSIONS INVENTORY ACCOUNT NUMBER HG0717K

POLLUTION PREVENTION PLANNING ID NUMBER P00971

Compliance History Period:

September 01, 2008 to August 31, 2013

Rating Year: 2013

Rating Date:

09/01/2013

Date Compliance History Report Prepared:

September 12, 2013

Agency Decision Requiring Compliance History: Enforcement

Component Period Selected:

September 12, 2008 to September 12, 2013

TCEQ Staff Member to Contact for Additional Information Regarding This Compliance History.

Name: Rachel Bekowies

Phone:

(512) 239-2608

Site and Owner/Operator History:

1) Has the site been in existence and/or operation for the full five year compliance period?

YES

2) Has there been a (known) change in ownership/operator of the site during the compliance period?

NO

3) If YES for #2, who is the current owner/operator?

N/A

4) If YES for #2, who was/were the prior

N/A

owner(s)/operator(s)?

Components (Multimedia) for the Site Are Listed in Sections A - J

A. Final Orders, court judgments, and consent decrees:

Effective Date: 08/30/2010 ADMINORDER 2010-0210-IWD-E (1660 Order-Agreed Order With Denial)

Classification: Moderate

2D TWC Chapter 26, SubChapter A 26.121(a)(1)

30 TAC Chapter 305, SubChapter F 305.125(1)

Rqmt Prov: ELMR, No. 1, p. 2 PERMIT

ELMR, No. 1, p. 2a PERMIT

Description: Failure to maintain compliance with the permitted effluent limits.

Classification: Minor

Citation: 30 TAC Chapter 319, SubChapter A 319.11(a)

30 TAC Chapter 319, SubChapter A 319.11(b)

Rgmt Prov: Mon. and Rep. Reg. No. 2.a PERMIT

Description: Failure to analyze total chlorine residual utilizing an approved method.

2 Effective Date: 09/08/2011

Citation:

Classification: Moderate 30 TAC Chapter 116, SubChapter A 116.10(15)

Description: On December 6, 2008 the multi-national chemical manufacturer illegally released into the air over 400 lbs. of dangerous air contaminants, including 300 lbs. of Isobutylene, 40 lbs. of Nitrogen Oxides, and 80 lbs. of Carbon Monoxide from its

(Final Judgement-Agreed Order With Denial)

plant at 730 Independence Parkway S. La Porte, Texas, in the Houston Ship Channel area.

COURTORDER

See addendum for information regarding federal actions.

B. Criminal convictions:

N/A

C. Chronic excessive emissions events:

N/A

D. The approval dates of investigations (CCEDS Inv. Track. No.):

Item 1	February 17, 2009	(750363)
Item 2	March 20, 2009	(768424)
Item 3	April 30, 2009	(740867)
Item 4	June 17, 2009	(1060961)
Item 5	July 01, 2009	(741195)
Item 6	August 06, 2009	(759065)
Item 7	September 16, 2010	(864370)
Item 8	December 09, 2011	(968646)

E. Written notices of violations (NOV) (CCEDS Inv. Track. No.):

A notice of violation represents a written allegation of a violation of a specific regulatory requirement from the commission to a regulated entity. A notice of violation is not a final enforcement action, nor proof that a violation has actually occurred.

11/13/2012

(1041005)

Self Report?

Classification:

Classification:

Minor

Minor

Citation:

30 TAC Chapter 111, SubChapter A 111.111(a)(1)(B)

30 TAC Chapter 116, SubChapter B 116.115(c)

5C THSC Chapter 382 382.085(b)

Description:

AKZO failed to maintain an opacity of less than 20% averaged over a six-minute period

for any source.

2

Date:

08/30/2013 (1073466) CN600125488

Self Report? Citation:

30 TAC Chapter 116, SubChapter B 116.115(c)

30 TAC Chapter 122, SubChapter B 122.143(4)

5C THSC Chapter 382 382.085(b) NSR, Special Condition 2D PA NSR, Special Condition 5D PA

NSR, Special Condition 7D PA Special Term & Condition 9 OP

Pending Compliance History Report for CN600125488, RN102177391, Rating Year 2013 which includes Compliance History (CH) components from September 12, 2008, through September 12, 2013.

Description: Failure to record the vent stream flow and composition calculation readings at least

every 15 minutes from the data historian. (Category C3)

Self Report?

Citation:

30 TAC Chapter 116, SubChapter B 116.115(c) 30 TAC Chapter 122, SubChapter B 122.143(4)

40 CFR Chapter 60, SubChapter C, PT 60, SubPT A 60.18(f)(2)

5C THSC Chapter 382 382.085(b) NSR, Special Condition 2B PA NSR, Special Condition 3 PA NSR, Special Condition 5B PA NSR, Special Condition 7B PA

Special Terms & Conditions 1A & 9 OP

Description: Failure to maintain the thermocouple to the back-up flare (EPN: SF-1). (Category C1)

Self Report?

NO

Classification:

Classification:

Moderate

Moderate

Moderate

Citation:

Citation:

30 TAC Chapter 122, SubChapter B 122.143(4) 30 TAC Chapter 122, SubChapter B 122.145(2)(C)

5C THSC Chapter 382 382.085(b) General Terms and Conditions OP

Description:

Failure to submit semiannual deviation reports in a timely manner. (Category B3) Classification: Moderate

Self Report?

30 TAC Chapter 122, SubChapter B 122.143(4) 30 TAC Chapter 122, SubChapter B 122.146(2)

5C THSC Chapter 382 382.085(b) General Terms and Conditions OP Special Term & Condition 12 OP

Description:

Failure to submit the annual permit compliance certification (PCC) report in a timely

manner. (Category B3)

Self Report?

30 TAC Chapter 116, SubChapter B 116.115(c) Citation: 30 TAC Chapter 122, SubChapter B 122.143(4)

5C THSC Chapter 382 382.085(b) NSR, Special Condition 2C PA NSR, Special Condition 3 PA NSR, Special Condition 5C PA NSR, Special Condition 7C PA Special Term & Condition 9 OP

Description:

Failure to prevent visible emissions during the operation of the Flare (EPN: SF-1).

(Category B13)

F. Environmental audits:

N/A

G. Type of environmental management systems (EMSs):

H. Voluntary on-site compliance assessment dates:

I. Participation in a voluntary pollution reduction program:

J. Early compliance:

N/A

Sites Outside of Texas:

N/A

Addendum to Compliance History Federal Enforcement Actions

Reg Entity Name:

AKZO NOBEL POLYMER CHEMICALS LLC

Reg Entity Add:

730 BATTLEGROUND RD.

Reg Entity City:

DEER PARK

Reg Entity No: RN102177391

Customer Name: Akzo Nobel Polymer Chemicals, LLC

Customer No: CN600125488

EPA Case No:

06-2013-3335

Order Issue Date (yyymmdd):

Case Result:

Final Order With Penalty

Statute: CAA

Sect of Statute: 112[R][1]

Classification: Minor

Program: Risk Management Progr Citation:

Violation Type:

Cite Sect:

Cite Part:

Enforcement Action: Administrative Penalty Order With or Without Inj

TEXAS COMMISSION ON ENVIRONMENTAL QUALITY



IN THE MATTER OF AN	§	BEFORE THE
ENFORCEMENT ACTION	§	
CONCERNING	§	TEXAS COMMISSION ON
AKZO NOBEL POLYMER	§	
CHEMICALS LLC	§	
RN102177391	§	ENVIRONMENTAL QUALITY

AGREED ORDER DOCKET NO. 2013-1730-AIR-E

I. JURISDICTION AND STIPULATIONS

On ________, the Texas Commission on Environmental Quality ("the Commission" or "TCEQ") considered this agreement of the parties, resolving an enforcement action regarding Akzo Nobel Polymer Chemicals LLC ("Respondent") under the authority of Tex. Health & Safety Code ch. 382 and Tex. Water Code ch. 7. The Executive Director of the TCEQ, through the Enforcement Division, and the Respondent together stipulate that:

- 1. The Respondent owns and operates a chemical manufacturing plant at 730 Independence Parkway South in La Porte, Harris County, Texas (the "Plant").
- 2. The Plant consists of one or more sources as defined in Tex. Health & Safety Code § 382.003(12).
- 3. The Executive Director and the Respondent agree that the Commission has jurisdiction to enter this Agreed Order, and that the Respondent is subject to the Commission's jurisdiction.
- 4. The Respondent received notice of the violations alleged in Section II ("Allegations") on or about September 4, 2013.
- 5. The occurrence of any violation is in dispute and the entry of this Agreed Order shall not constitute an admission by the Respondent of any violation alleged in Section II ("Allegations"), nor of any statute or rule.
- 6. An administrative penalty in the amount of Twenty-Three Thousand Two Hundred Fifty-One Dollars (\$23,251) is assessed by the Commission in settlement of the violations alleged in Section II ("Allegations"). The Respondent has paid Nine Thousand Three

Hundred One Dollars (\$9,301) of the administrative penalty and Four Thousand Six Hundred Fifty Dollars (\$4,650) is deferred contingent upon the Respondent's timely and satisfactory compliance with all the terms of this Agreed Order. The deferred amount will be waived upon full compliance with the terms of this Agreed Order. If the Respondent fails to timely and satisfactorily comply with all requirements of this Agreed Order, the Executive Director may require the Respondent to pay all or part of the deferred penalty. Nine Thousand Three Hundred Dollars (\$9,300) shall be conditionally offset by the Respondent's completion of a Supplemental Environmental Project ("SEP").

- 7. Any notice and procedures, which might otherwise be authorized or required in this action, are waived in the interest of a more timely resolution of the matter.
- 8. The Executive Director and the Respondent agree on a settlement of the matters alleged in this enforcement action, subject to final approval in accordance with 30 Tex. ADMIN. CODE § 70.10(a).
- 9. The Executive Director recognizes that the Respondent has implemented the following corrective measures at the Plant:
 - a. By November 20, 2012, conducted operator training sessions on proper flare operation;
 - b. On February 27, 2013, implemented a recordkeeping system to ensure that records of pressure testing performed after equipment is replaced are maintained on site for at least two years; and
 - c. On May 5, 2013, replaced the thermocouple relay and wire for the alarm signal to ensure that the minimum net heating value of the Flare (Emission Point Number ("EPN") SF-1) is maintained.
- 10. The Executive Director may, without further notice or hearing, refer this matter to the Office of the Attorney General of the State of Texas ("OAG") for further enforcement proceedings if the Executive Director determines that the Respondent has not complied with one or more of the terms or conditions in this Agreed Order.
- 11. This Agreed Order shall terminate five years from its effective date or upon compliance with all the terms and conditions set forth in this Agreed Order, whichever is later.
- 12. The provisions of this Agreed Order are deemed severable and, if a court of competent jurisdiction or other appropriate authority deems any provision of this Agreed Order unenforceable, the remaining provisions shall be valid and enforceable.

II. ALLEGATIONS

As owner and operator of the Plant, the Respondent is alleged to have:

1. Failed to maintain the minimum net heating value of 300 British thermal units per standard cubic foot ("Btu/scf") for the Flare (EPN SF-1), in violation of 30 Tex. ADMIN. CODE §§ 101.20(1), 116.115(c), and 122.143(4), Tex. Health & Safety Code § 382.085(b),

40 CODE OF FEDERAL REGULATIONS § 60.18(c)(3)(ii), Federal Operating Permit ("FOP") No. O3331, Special Terms and Conditions ("STC") Nos. 1A and 9, New Source Review ("NSR") Permit No. 19545, Special Conditions ("SC") No. 3, NSR Permit No. 33000, SC No. 2A, NSR Permit No. 34028, SC No. 5A, NSR Permit No. 45065, SC No. 7A, and NSR Permit No. 7700, SC No. 5A, as documented during a record review conducted from March 20, 2013 through April 11, 2013. Specifically, the net heating value fell below 300 Btu/scf on 158 intermittent occasions between February 6, 2012 and October 27, 2012.

2. Failed to maintain records of pressure testing performed after the replacement of piping or connection equipment, in violation of 30 Tex. Admin. Code §§ 116.115(c) and 122.143(4), Tex. Health & Safety Code § 382.085(b), FOP No. 03331, STC No. 9, and NSR Permit No. 19545, SC No. 5, as documented during a record review conducted from March 20, 2013 through April 11, 2013. Specifically, during the period of January 17, 2012 through January 16, 2013, records of pressure testing performed after equipment was replaced were not maintained.

III. DENIALS

The Respondent generally denies each allegation in Section II ("Allegations").

IV. ORDERING PROVISIONS

1. It is, therefore, ordered by the TCEQ that the Respondent pay an administrative penalty as set forth in Section I, Paragraph 6 above. The payment of this administrative penalty and the Respondent's compliance with all the terms and conditions set forth in this Agreed Order resolve only the allegations in Section II. The Commission shall not be constrained in any manner from requiring corrective action or penalties for violations which are not raised here. Administrative penalty payments shall be made payable to "TCEQ" and shall be sent with the notation "Re: Akzo Nobel Polymer Chemicals LLC, Docket No. 2013-1730-AIR-E" to:

Financial Administration Division, Revenue Operations Section Attention: Cashier's Office, MC 214 Texas Commission on Environmental Quality P.O. Box 13088 Austin, Texas 78711-3088

- 2. The Respondent shall implement and complete a SEP in accordance with TEX. WATER CODE § 7.067. As set forth in Section I, Paragraph 6 above, Nine Thousand Three Hundred Dollars (\$9,300) of the assessed administrative penalty shall be offset with the condition that the SEP defined in Attachment A, incorporated herein by reference, is implemented by the Respondent. The Respondent's obligation to pay the conditionally offset portion of the administrative penalty assessed shall be discharged upon final completion of all provisions of the SEP agreement.
- 3. The provisions of this Agreed Order shall apply to and be binding upon the Respondent. The Respondent is ordered to give notice of the Agreed Order to personnel who maintain day-to-day control over the Plant operations referenced in this Agreed Order.

- 4. If the Respondent fails to comply with any of the Ordering Provisions in this Agreed Order within the prescribed schedules, and that failure is caused solely by an act of God, war, strike, riot, or other catastrophe, the Respondent's failure to comply is not a violation of this Agreed Order. The Respondent shall have the burden of establishing to the Executive Director's satisfaction that such an event has occurred. The Respondent shall notify the Executive Director within seven days after the Respondent becomes aware of a delaying event and shall take all reasonable measures to mitigate and minimize any delay.
- 5. The Executive Director may grant an extension of any deadline in this Agreed Order or in any plan, report, or other document submitted pursuant to this Agreed Order, upon a written and substantiated showing of good cause. All requests for extensions by the Respondent shall be made in writing to the Executive Director. Extensions are not effective until the Respondent receives written approval from the Executive Director. The determination of what constitutes good cause rests solely with the Executive Director.
- 6. This Agreed Order, issued by the Commission, shall not be admissible against the Respondent in a civil proceeding, unless the proceeding is brought by the OAG to: (1) enforce the terms of this Agreed Order; or (2) pursue violations of a statute within the Commission's jurisdiction, or of a rule adopted or an order or permit issued by the Commission under such a statute.
- This Agreed Order may be executed in separate and multiple counterparts, which 7. together shall constitute a single instrument. Any page of this Agreed Order may be copied, scanned, digitized, converted to electronic portable document format ("pdf"), or otherwise reproduced and may be transmitted by digital or electronic transmission, including but not limited to facsimile transmission and electronic mail. Any signature affixed to this Agreed Order shall constitute an original signature for all purposes and may be used, filed, substituted, or issued for any purpose for which an original signature could be used. The term "signature" shall include manual signatures and true and accurate reproductions of manual signatures created, executed, endorsed, adopted, or authorized by the person or persons to whom the signatures are attributable. Signatures may be copied or reproduced digitally, electronically, by photocopying, engraving, imprinting, lithographing, electronic mail, facsimile transmission, stamping, or any other means or process which the Executive Director deems acceptable. In this paragraph exclusively, the terms "electronic transmission", "owner", "person", "writing", and "written" shall have the meanings assigned to them under TEX. BUS. ORG. CODE § 1.002.
- 8. Under 30 Tex. ADMIN. CODE § 70.10(b), the effective date is the date of hand-delivery of the Order to the Respondent, or three days after the date on which the Commission mails notice of the Order to the Respondent, whichever is earlier.

Akzo Nobel Polymer Chemicals LLC DOCKET NO. 2013-1730-AIR-E Page 5

SIGNATURE PAGE

TEXAS COMMISSION ON ENVIRONMENTAL QUALITY

For the Commission	
For the Executive Director	316/14 Date
I, the undersigned, have read and understand the agree to the attached Agreed Order on behalf of th do agree to the terms and conditions specified there accepting payment for the penalty amount, is mater	e entity indicated below my signature, and I ein. I further acknowledge that the TCEQ, in
 I also understand that failure to comply with the and/or failure to timely pay the penalty amount, ma A negative impact on compliance history; Greater scrutiny of any permit applications s Referral of this case to the Attorney General additional penalties, and/or attorney fees, or Increased penalties in any future enforcement Automatic referral to the Attorney General and TCEQ seeking other relief as authorized by la In addition, any falsification of any compliance document 	wy result in: ubmitted; tral's Office for contempt, injunctive relief, to a collection agency; at actions; s Office of any future enforcement actions; ww.
Signature Signature	December 19, 2013
Scott Fossum	Site Director
Name (Printed or typed) Authorized Representative of Akzo Nobel Polymer Chemicals LLC	Title

Instructions: Send the original, signed Agreed Order with penalty payment to the Financial Administration Division, Revenue Operations Section at the address in Section IV, Paragraph 1 of this Agreed Order.

Attachment A Docket Number: 2013-1730-AIR-E

SUPPLEMENTAL ENVIRONMENTAL PROJECT

Respondent:	Akzo Nobel Polymer Chemicals LLC				
Penalty Amount:	Eighteen Thousand Six Hundred One Dollars (\$18,601)				
SEP Offset Amount:	Nine Thousand Three Hundred Dollars (\$9,300)				
Type of SEP:	Contribution to a Third-Party Administrator SEP				
Third-Party Administrator:	Houston-Galveston Area Council-AERCO ("AERCO")				
Project Name:	Clean Vehicles Partnership Project				
Location of SEP:	Angelina, Austin, Brazoria, Chambers, Colorado, Fort Bend, Galveston, Hardin, Harris, Houston, Jasper, Jefferson, Liberty, Matagorda, Montgomery, Nacogdoches, Newton, Orange, Polk, Sabine, San Augustine, San Jacinto, Trinity, Tyler, Walker, Waller, and Wharton Counties				

The Texas Commission on Environmental Quality ("TCEQ") agrees to offset a portion of the administrative penalty amount assessed in this Agreed Order for Respondent to contribute to a Supplemental Environmental Project ("SEP"). The offset is equal to the SEP Offset Amount set forth above and is conditioned upon completion of the project in accordance with the terms of this Attachment A.

1. Project Description

a. Project

Respondent shall contribute the SEP Offset Amount to the Third-Party Administrator named above. The contribution will be to the **Houston-Galveston Area Council-AERCO** for the *Clean Vehicles Partnership Project*. The contribution will be used in accordance with the SEP between the Third-Party Administrator and the TCEQ (the "Project"). Specifically, the SEP Offset Amount will be used to to replace old, higher emission buses that do not meet 2010 Environmental Protection Agency ("EPA") emissions standards ("Old Buses") with new, lower emission buses that meet the most recent EPA emissions standards ("New Buses") or to retrofit or convert Old Buses with emissions reducing equipment. The Third-Party Administrator shall allocate the SEP Offset Amount to public entities such as school districts, local governments, and public transit authorities ("SEP Recipients") that apply for replacement, retrofit, or conversion of buses.

The SEP Offset Amount may also be used for retrofit or conversion technology that brings an Old Bus up to current EPA emissions standards. New buses may be alternative-fueled. The SEP Offset Amount may be used for up to 100% of the replacement, conversion, or retrofit cost. The SEP Offset Amount will be used only for purchase of New Buses or conversion or retrofit equipment and contract labor for installation of equipment. The SEP Offset Amount will not be used for financing such a purchase through a lease-purchase or similar agreement.

Retrofitting means reducing exhaust emissions to current standards by installing devices that are verified or certified by the EPA or the California Air Resources Board as proven retrofit technologies. Converting means replacing an engine system with an alternative fuel engine system to bring the Old Bus within the current EPA emissions standards. Buses to be replaced, retrofitted, or converted must be in regular use (driven at least five hundred miles per year for at least the past two years) by the SEP Administrator and must not already be scheduled for replacement in the following twenty-four months.

All replaced buses must be fully decommissioned. The Third-Party Administrator shall provide proof of decommissioning to TCEQ for each replaced vehicle by submitting a copy of the TCEQ SEP Vehicle Replacement Disposition Form. The SEP will be done in accordance with all federal, state, and local environmental laws and regulations.

All dollars contributed will be used solely for the direct cost of implementing the Project, including, but not limited to supplies, materials, and equipment. Any portion of this contribution that is not spent on the specifically identified SEP may, at the discretion of the Executive Director ("ED"), be applied to another pre-approved SEP.

Respondent's signature affixed to this Agreed Order certifies that Respondent has no prior commitment to make this contribution and that it is being contributed solely in an effort to settle this enforcement action. Respondent shall not profit in any manner from this SEP.

b. Environmental Benefit

This SEP will directly benefit air quality by reducing harmful exhaust emissions that contribute to the formation of ozone and may cause or exacerbate a number of respiratory diseases, including asthma. For example, by replacing a 1989 diesel bus with a 2010 ultra-low emission model, passengers' exposure to nitrogen oxides may be reduced by 98%; volatile organic compounds by 93%; carbon dioxide by 83%; and particulate matter by 99%. In addition, by encouraging less bus idling, this SEP contributes to public awareness of air pollution and air quality.

c. Minimum Expenditure

Respondent shall contribute at least the SEP Offset Amount to the Third-Party Administrator and comply with all other provisions of this SEP.

2. Performance Schedule

Within 30 days after the effective date of this Agreed Order, Respondent must contribute the SEP Offset Amount to the Third-Party Administrator. Respondent shall make the check payable to **Houston-Galveston Area Council-AERCO SEP** and shall mail the contribution with a copy of the Agreed Order to:

Houston-Galveston Area Council-AERCO P.O. Box 22777 Houston, Texas 77227-2777

3. Records and Reporting

Concurrent with the payment of the SEP Offset Amount, Respondent shall provide the Enforcement SEP Coordinator with a copy of the check and transmittal letter indicating full payment of the SEP Offset Amount to the Third-Party Administrator. Respondent shall mail a copy of the check and transmittal letter to:

Texas Commission on Environmental Quality Enforcement Division Attention: SEP Coordinator, MC 219 P.O. Box 13087 Austin, Texas 78711-3087

4. Failure to Fully Perform

If Respondent does not perform its obligations under this Attachment A, including full expenditure of the SEP Offset Amount and submittal of the required reporting described in Sections 2 and 3 above, the ED may require immediate payment of all or part of the SEP Offset Amount.

In the event the ED determines that Respondent failed to fully implement and complete the Project, Respondent shall remit payment for all or a portion of the SEP Offset Amount, as determined by the ED, and as set forth in the attached Agreed Order. After receiving notice of failure to complete the SEP, Respondent shall include the docket number of the attached Agreed Order and a note that the enclosed payment is for the reimbursement of a SEP, shall make the check payable to "Texas Commission on Environmental Quality," and shall mail it to:

Akzo Nobel Polymer Chemicals LLC Agreed Order - Attachment A

> Texas Commission on Environmental Quality Litigation Division Attention: SEP Coordinator, MC 175 P.O. Box 13087 Austin, Texas 78711-3087

5. Publicity

Any public statements concerning this SEP and/or project, made by or on behalf of Respondent must include a clear statement that the project was performed as part of the settlement of an enforcement action brought by the TCEQ. Such statements include advertising, public relations, and press releases.

6. Clean Texas Program

Respondent shall not include this SEP in any application made to TCEQ under the "Clean Texas" (or any successor) program(s). Similarly, Respondent may not seek recognition for this contribution in any other state or federal regulatory program.

7. Other SEPs by TCEQ or Other Agencies

The SEP Offset Amount identified in this Attachment A and in the attached Agreed Order has not been, and shall not be, included as a SEP for Respondent under any other Agreed Order negotiated with the TCEQ or any other agency of the state or federal government.